

## Testing and Technical Service Office

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April 30, 2005

### UNITED NATIONS/IMO/DOT PERFORMANCE TEST

<b>Test Type:</b>	New Certification	<b>Report No:</b>	P-110-LK-041105
<b>Plant:</b>	Lockport, IL	<b>Test Date:</b>	4/11/2005
<b>Drum Code:</b>	P15	<b>Expiration Date:</b>	4/11/2006

Mr. Rod Shaw,

Attached are our laboratory test result sheets of the U.N. Chapter 9 Performance Test on the Plastic drums that were sent to Greif - Alsip, IL Technical Center.

These sample containers, that were made with the proper components, passed the required tests for the following UN Marking:

1H1/Y1.9/100/YR

Thank you and best regards.

JG:kf

A handwritten signature in black ink, appearing to read "Joseph Grebe".

Joseph Grebe


Attachments: Photographs (pages: 2)  
Closure Notifications (1)  
Performance Test Result Sheets (1)  
Drawings (1)

TESTING and TECHNICAL SERVICE OFFICE  
UNITED NATION/IMO/DOT  
PERFORMANCE TEST



Date Tested: 4/11/2005  
Report #: P-110-LK-041105  
Original Report Date 4/11/2005  
Closure Notification: FIT-1

**ORIGINAL DESIGN TYPE RESULT SHEET**

Drum Style: Plastic 1 Pc Tighthead UN Code: 1H1 Packing Group: II  
GBC Code / Drum Type: P15 / TIGHTHEAD  
Dimensions: O.D.: 366.268 MM / 14.21 In. O.H.: 666.750 MM / 26.25 In.  
UN Certified Marking:  1H1/Y1.9/100/YR  
USA/GBC  
Capacity: 56.8 Litres / 15 Gallons  
Test Mass - Gross: 60.2 KG / 132.7 Lbs.  
Tare: 3.4 KG / 7.6 Lbs.  
Net: 56.7 KG / 125.1 Lbs.  
Package Preparation: Drums filled with an Antifreeze Solution to a minimum of 98%  
Conditioning: Container and contents at -18°C (0°F).

**Drop Tests (49 CFR 178.603)**

Drop Height: 1.90 Metres / 75.0 Inches  
Results Diagonal Top Drop: **3 Drums Passed**  
Results Flat Drop: **3 Drums Passed**

**Vibration Test (49 CFR 178.608)**

Results: Capable of withstanding, without rupture or leakage, the vibration test procedure in 49 CFR 178.608.

**Leakproofness Test (49 CFR 178.604)**

Air Pressure Applied: \_\_\_\_\_ kpa  
Results after 5 minutes: **3 Drums Passed**

**Hydraulic (Hydrostatic) Test (49 CFR 178.605)**

Internal (Hydraulic) Pressure: 100 kPa for a period of 30 minutes  
Results: **3 Drums Passed**

**Static Compression Test (49 CFR 178.606)**

Total Mass: 389.3 KG ( 3.5 Drums x 111.2 KG each )  
Duration: 24 Hours Compression Density: 1.9  
Results: **3 Drums Passed**

**TEST RESULTS CERTIFIED BY: GREIF TESTING and TECHNICAL SERVICES**

Joseph Grebe  
Director, Testing and  
Technical Services

## GREIF CLOSURE INSTRUCTIONS FOR FITTINGS

Pursuant to the requirements of the Department of Transportation in CFR 49 Part 178.2(c)(1), this method of closure should be used to ensure that your containers have been closed in the same manner as when they were initially tested. If there is any question regarding proper closing methods, contact your local Greif salesperson or manufacturing facility. "Effective until further notice".

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**To Close:**

- 1) Insert and tighten all fittings into their appropriate threaded flanges until snug.
  - 2) Using a torque wrench, tighten each fitting to the correct torque. See the list below for correct torques. Torques are based on closure manufacturer's recommendations.
  - 3) If this is an open head drum, follow the additional closing instructions for top head.
  - 4) Drums closed in this manner have met the UN performance test requirements as specified in the container markings.
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**Fittings:**

<u>Size/Thread</u>	<u>Flange</u>	<u>Plug</u>	<u>Plug Gasket</u>	<u>Torque Foot Lbs</u>
2" NPT	Poly	Poly	EPDM	20
3/4" BTR	Poly	Poly	EPDM	9

**Drum Code:**     P15    

**Report #:**     P-110    

**Date Tested:**     4/11/2005    

**Technician:**     GV     (Sample drums were closed exactly as described above.)

This UN test certification report form is a sample of the closure notification form. The data on this form reflect the components of the tested sample drums; it details the closing methods followed at the lab for the fittings supplied.

The closure notification form should be completed using information from the actual customer specification, referencing fitting type, manufacturer and gasket, along with the associated torque values for the closures supplied. These values may differ from the sample closing instructions supplied with the UN test certification report.

To obtain this form for your customer service use, contact:

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