

Testing and Technical Service Office

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March 18, 2005

UNITED NATIONS/IMO/DOT PERFORMANCE TEST

Test Type:	Annual Retest	Report No:	P-170-MS-030805
Plant:	Mt Sterling, KY	Test Date:	3/8/2005
Drum Code:	PIK15	Expiration Date:	3/8/2006

Mr. Doug Reeves,

Attached are our laboratory test result sheets of the U.N. Chapter 9 Performance Test on the Plastic drums that were sent to Greif - Alsip, IL Technical Center.

These sample containers, that were made with the proper components, passed the required tests for the following UN Marking:

1H1/Y1.9/150/YR

Thank you and best regards.

JG:kf

A handwritten signature in black ink, appearing to read "Joseph Grebe".

Joseph Grebe

Attachments: Photographs (pages: 2)
Closure Notifications (1)
Performance Test Result Sheets (1)
Drawings (1)

TESTING and TECHNICAL SERVICE OFFICE
UNITED NATION/IMO/DOT
PERFORMANCE TEST



Date Tested: 3/8/2005
Report #: P-170-MS-030805
Original Report Date 5/4/1998
Closure Notification: 002-P

RETEST DESIGN TYPE RESULT SHEET

Drum Style: Plastic 1 Pc Tighthead UN Code: 1H1 Packing Group: II
GBC Code / Drum Type: PIK15 / TIGHTHEAD
Dimensions: O.D.: 363.982 MM / 14.3 In. O.H.: 661.988 MM / 26.0625 In.

UN Certified Marking:  1H1/Y1.9/150/YR
USA/GBC

Capacity: 56.8 Litres / 15 Gallons
Test Mass - Gross: 59.9 KG / 132.1 Lbs.
Tare: 3.2 KG / 7.0 Lbs.
Net: 56.7 KG / 125.1 Lbs.

Package Preparation: Drums filled with an Antifreeze Solution to a minimum of 98%
Conditioning: Container and contents at -18°C (0°F).

Drop Tests (49 CFR 178.603)

Drop Height: 1.90 Metres / 75.0 Inches
Results Diagonal Top Drop: **3 Drums Passed**
Results Flat Drop: **3 Drums Passed**

Vibration Test (49 CFR 178.608)

Results: Capable of withstanding, without rupture or leakage, the vibration test procedure in 49 CFR 178.608.

Leakproofness Test (49 CFR 178.604)

Air Pressure Applied: 3 psi
Results after 5 minutes: **3 Drums Passed**

Hydraulic (Hydrostatic) Test (49 CFR 178.605)

Internal (Hydraulic) Pressure: 150 kPa for a period of 30 minutes
Results: **3 Drums Passed**

Dynamic Compression Test (49 CFR 178.606)

Compression Load: (3.6 Drums x 111 KG each)
1.5 x Static Load = 599.4 KG
Results: **3 Drums Passed**

TEST RESULTS CERTIFIED BY: **GREIF**
TESTING and TECHNICAL SERVICES

Joseph Grebe
Director, Testing and
Technical Services

GREIF
CLOSURE INSTRUCTIONS FOR FITTINGS

Pursuant to the requirements of the Department of Transportation in CFR 49 Part 178.2(c)(1), this method of closure should be used to ensure that your containers have been closed in the same manner as when they were initially tested. If there is any question regarding proper closing methods, contact your local Greif salesperson or manufacturing facility. "Effective until further notice".

To Close:

- 1) Insert and tighten all fittings into their appropriate threaded flanges until snug.
 - 2) Using a torque wrench, tighten each fitting to the correct torque. See the list below for correct torques. Torques are based on closure manufacturer's recommendations.
 - 3) If this is an open head drum, follow the additional closing instructions for top head.
 - 4) Drums closed in this manner have met the UN performance test requirements as specified in the container markings.
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Fittings:

<u>Size/Thread</u>	<u>Flange</u>	<u>Plug</u>	<u>Plug Gasket</u>	<u>Torque Foot Lbs</u>
2" NPT	Poly	Poly	EPDM	20
3/4" NPT	Poly	Poly	EPDM	9

Drum Code: PIK15

Report #: P-170

Date Tested: 3/8/2005

Technician: JA (Sample drums were closed exactly as described above.)

This UN test certification report form is a sample of the closure notification form. The data on this form reflect the components of the tested sample drums; it details the closing methods followed at the lab for the fittings supplied.

The closure notification form should be completed using information from the actual customer specification, referencing fitting type, manufacturer and gasket, along with the associated torque values for the closures supplied. These values may differ from the sample closing instructions supplied with the UN test certification report.

To obtain this form for your customer service use, contact:

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